

Analog Filter Design

Part. 3: Time Continuous Filter Implementation

Design approaches

- Passive LC (R) ladder filters
- Cascade of Biquadratic (Biquad) and Bilinear cells
- State Variable Filters
- Simulation of LC filters with active RC networks

Filter Parameters

- For a given transfer function $H(s)$, a particular implementation is characterized by several FOMs (Figures Of Merit). The most frequently used are:

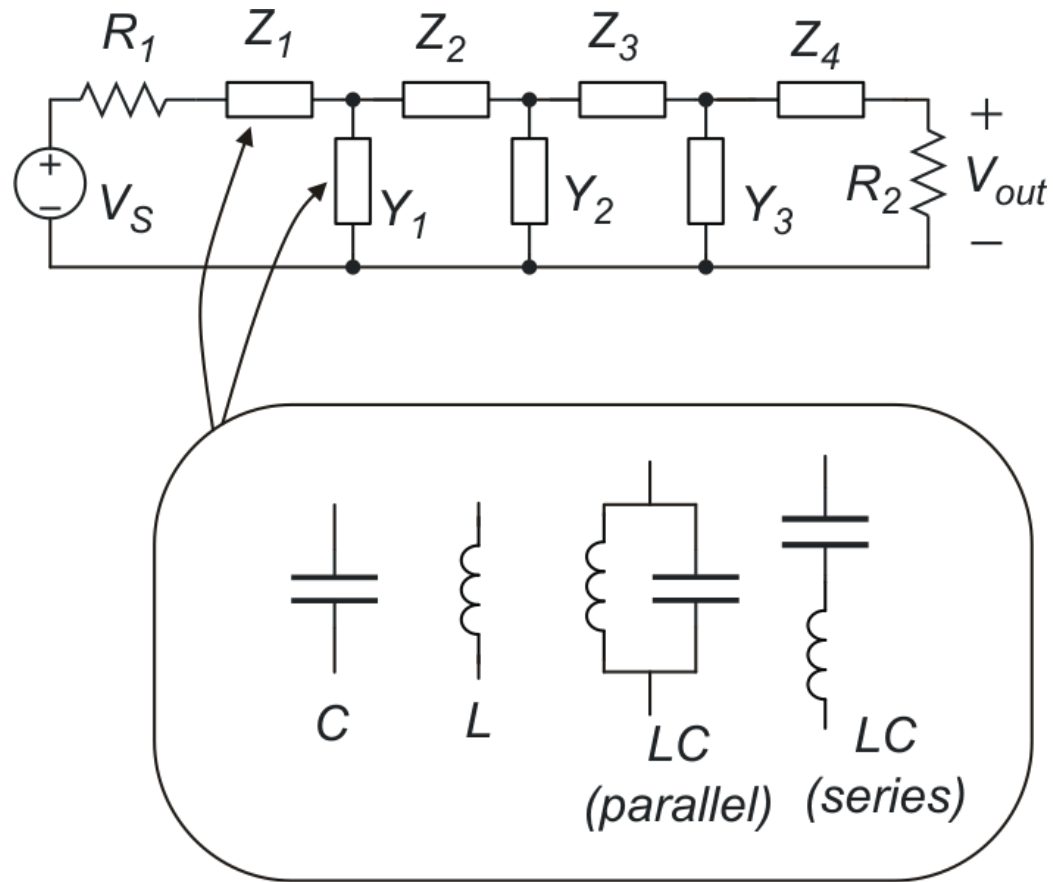
➤ Dynamic Range: $DR = \frac{\max(V_{out})}{v_{n-out}}$ v_{n-out} = output noise

➤ Sensitivity to component variations

➤ Component value spread, e.g. $\frac{C_{max}}{C_{min}}$

$$\left\{ \begin{array}{l} S_x^{\omega_0} = \frac{d\omega_0 / \omega_0}{dx / x} = \frac{x}{\omega_0} \frac{d\omega_0}{dx} \\ S_x^Q = \frac{x}{Q} \frac{dQ}{dx} \end{array} \right.$$

Passive Lossless Ladder Filters

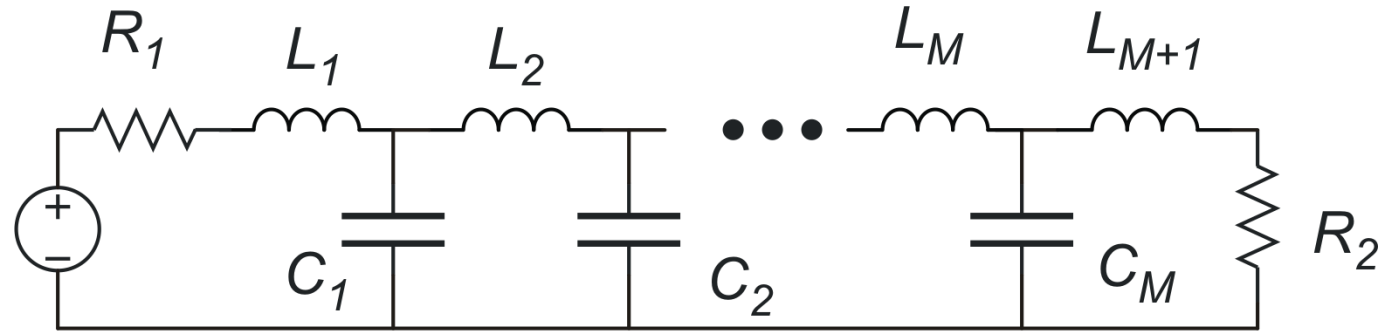


- Doubly terminated LC ladder network
- Advantages: minimum sensitivity to component variation in the pass-band
- The lowest sensitivity is achieved with equally terminated networks ($R_1=R_2$).
- Can be used as starting point for the synthesis of active RC filters
- Drawback: tuning requires change of all components.

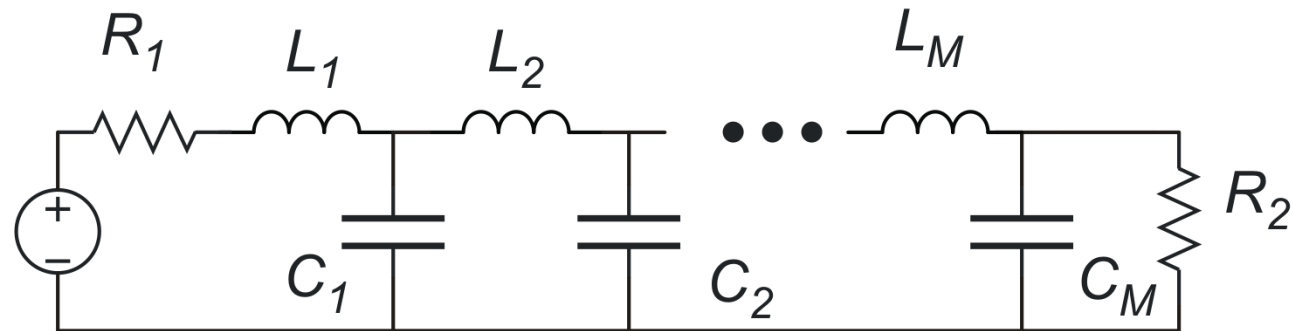
order (N) = number of capacitors + number of inductors

Prototype Filter Configurations (all poles)

$N=2M+1$ (odd order)



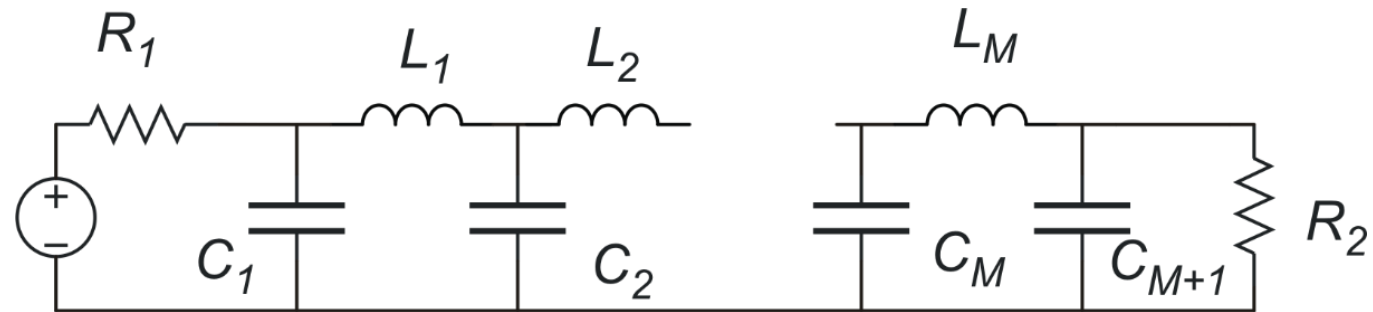
$N=2M$ (even order)



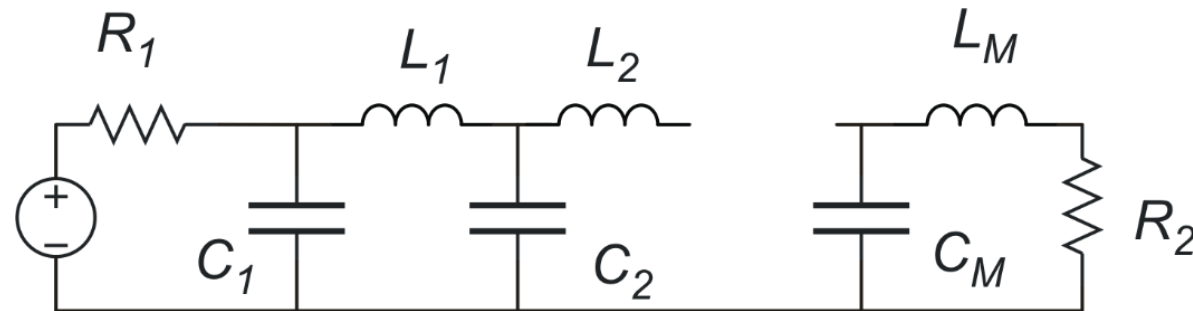
Pass-band gain: $k = \frac{R_2}{R_1 + R_2} < 1$ (0.5 for equally terminated networks)

Alternate solution (all poles)

$N=2M+1$ (odd order)

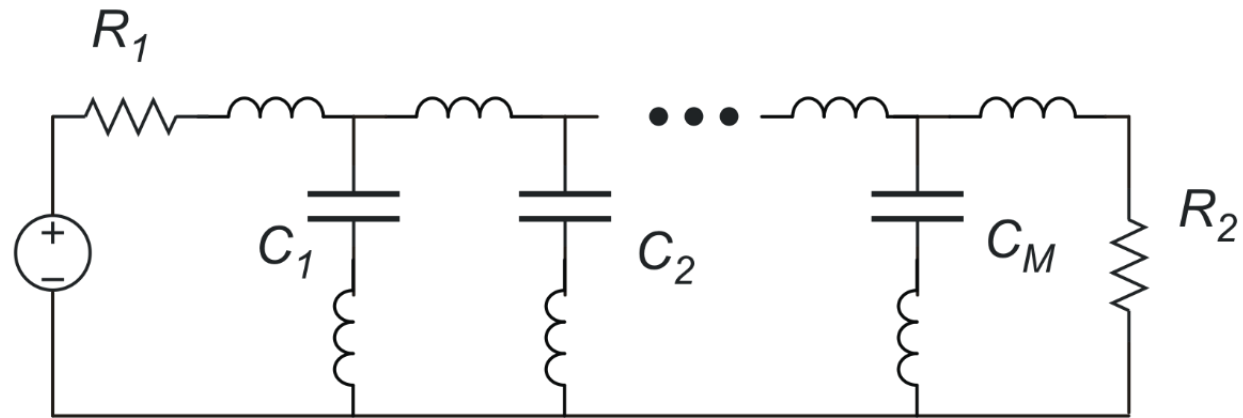
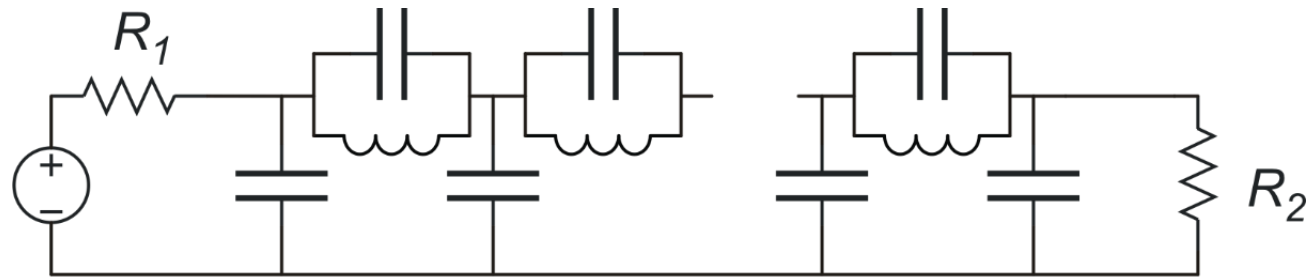


$N=2M$ (even order)



Pass-band gain: $k = \frac{R_2}{R_1 + R_2} < 1$ (0.5 for equally terminated networks)

LC ladder network for TF with imaginary zeros (e.g. Inverse Chebyshev and Cauer Elliptic filters)



Frequency scaling rules

- LC ladder filters are synthesized in normalized (1 rad/s, 1 Ω) and low-pass form
- Frequency scaling allows to change the normalization frequency, allowing transformation of the characteristic frequencies of the filter

$$s_n \rightarrow \frac{s}{\omega_N}$$

$$\frac{1}{s_n C} \rightarrow \frac{\omega_N}{sC} \Rightarrow C \rightarrow \frac{C}{\omega_N}$$



$$s_n L \rightarrow s_n \frac{L}{\omega_N} \Rightarrow L \rightarrow \frac{L}{\omega_N}$$



$$R \rightarrow R$$



Impedance Scaling Rule

- Impedance scaling is used to change component values leaving the transfer function unaltered. The target is finding feasible component values for the chosen technology

If the network includes only:

- Two terminal impedances (L,R,C components)
- Voltage Controlled Voltage Sources (VCVS) i.e Ideal voltage amplifiers.
- Current Controlled Current Sources (CCCS) i.e. ideal current amplifiers

Then: the V_{out}/V_S transfer function is unchanged when all the impedances are multiplied by the same function $f(s)$

Impedance scaling: component transformation

An important case is when the function $f(s)$ is a constant factor K :

$$\frac{1}{s_n C} \rightarrow K \frac{1}{sC} \Rightarrow C \rightarrow \frac{C}{K}$$



$$sL \rightarrow KsL \Rightarrow L \rightarrow KL$$



$$R \rightarrow KR$$



Element transformations

- **Goal:** to change the filter response from low-pass to the other three possibilities (high-pass, etc.) and perform frequency scaling at the same time.

Let us recall the following transformations:

From Low-Pass to:

High-Pass

$$s_n \rightarrow \frac{\omega_N}{s}$$

Band-Pass

$$s_n \rightarrow \frac{\omega_0}{B} \left(\frac{s}{\omega_0} + \frac{\omega_0}{s} \right)$$

Band -Stop

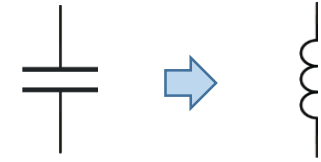
$$s_n \rightarrow \left[\frac{\omega_0}{B} \left(\frac{s}{\omega_0} + \frac{\omega_0}{s} \right) \right]^{-1}$$

Element Transformation

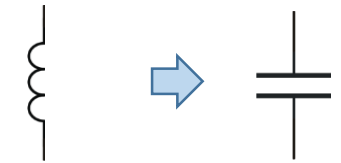
Low-pass to High-pass

$$s_n \rightarrow \frac{\omega_N}{s}$$

$$\frac{1}{s_n C} \rightarrow \frac{s}{\omega_N C} \Rightarrow C \rightarrow L = \frac{1}{\omega_N C}$$



$$s_n L \rightarrow \frac{\omega_N}{s} L \Rightarrow L \rightarrow C = \frac{1}{\omega_N L}$$



$$R \rightarrow R$$



Element Transformation

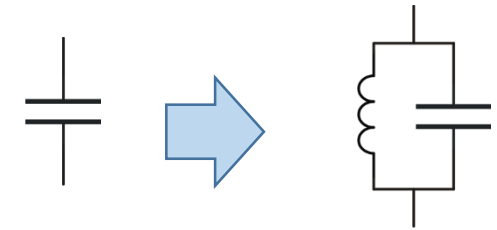
Low-pass to Band-pass

$$s_n \rightarrow \frac{\omega_0}{B} \left(\frac{s}{\omega_0} + \frac{\omega_0}{s} \right)$$

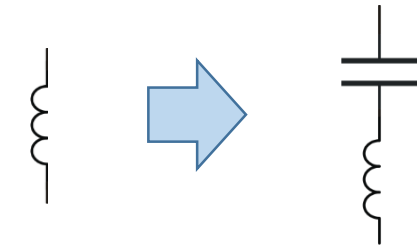
$$s_n \rightarrow \frac{s}{B} + \frac{\omega_0^2}{sB}$$

$$\frac{1}{s_n C} \rightarrow \frac{1}{\frac{sC}{B} + \frac{\omega_0^2 C}{sB}} = \frac{1}{sC_P + \frac{1}{sL_P}}$$

$$s_n L \rightarrow L \frac{s}{B} + L \frac{\omega_0^2}{sB} = sL_S + \frac{1}{sC_S}$$




$$C_P = \frac{C}{B} \quad L_P = \frac{B}{\omega_0^2 C}$$

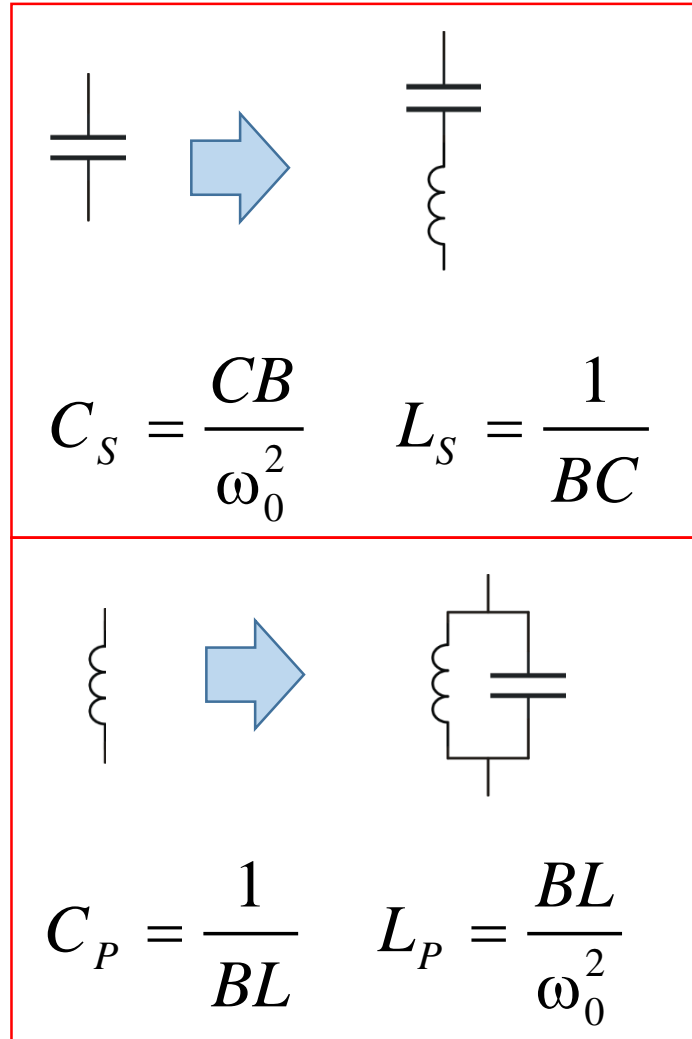


$$C_S = \frac{B}{\omega_0^2 L} \quad L_S = \frac{L}{B}$$

Element Transformation

Low-pass to Band-stop

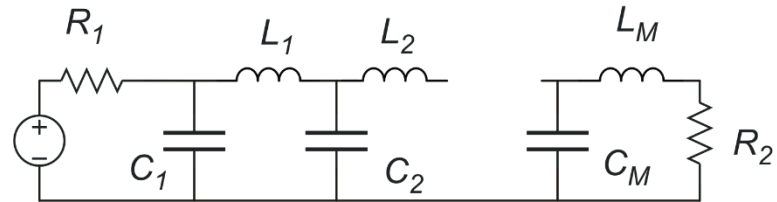
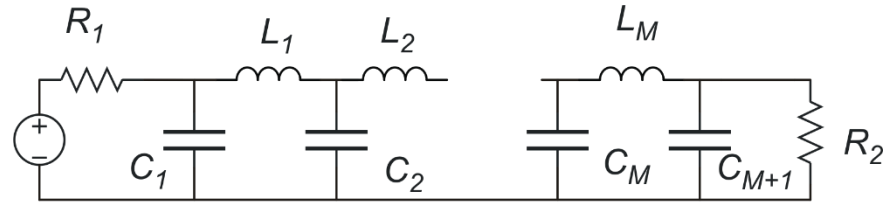
$$s_n \rightarrow \left[\frac{\omega_0}{B} \left(\frac{s}{\omega_0} + \frac{\omega_0}{s} \right) \right]^{-1}$$




Design of LC ladder passive filters

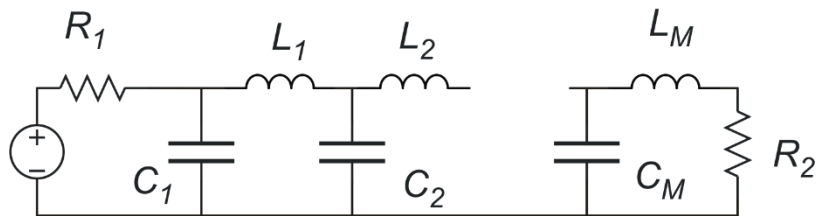
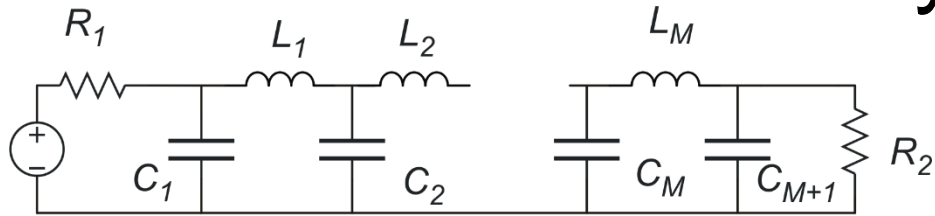
- A procedure that allows designing an arbitrary transfer function with a ladder structure does not exist.
- All-pole functions (e.g. Butterworth, Chebyshev I, Bessel) can be designed with a standard approach, where the branches of the ladder (Z and Y elements) are pure capacitors or inductors. Given a class of networks, not all functions are feasible.
- The rigorous design of Cauer (elliptic) filters is less straightforward.
- Tables are available for the most frequently used ladder topologies and transfer functions. Several CAD design tools are also available.

Example: Butterworth Prototype Filter



N	C1	L1	C2	L2	C3	L3	C4	L4	C5	L5
2	1.4142	1.4142								
3	1.0000	2.0000	1.0000			Butterworth (1 rps passband)				
4	0.7654	1.8478	1.8478	0.7654						
5	0.6180	1.6180	2.0000	1.6180	0.6180					
6	0.5176	1.4142	1.9319	1.9319	1.4142	0.5176				
7	0.4450	1.2470	1.8019	2.0000	1.8019	1.2740	0.4450			
8	0.3902	1.1111	1.6629	1.9616	1.9616	1.6629	1.1111	0.3902		
9	0.3473	1.0000	1.5321	1.8794	2.0000	1.8794	1.5321	1.0000	0.3473	
10	0.3129	0.9080	1.4142	1.7820	1.9754	1.9754	1.7820	1.4142	0.9080	0.3129

Chebyshev 1 dB ripple



n	C1	L1	C2	L2	C3	L3	C7
2	0.572	3.132					
3	2.216	1.088	2.216				
4	0.653	4.411	0.814	2.535			
5	2.207	1.128	3.103	1.128	2.207		
6	0.679	3.873	0.771	4.711	0.969	2.406	
7	2.204	1.131	3.147	1.194	3.147	1.131	2.204

Example

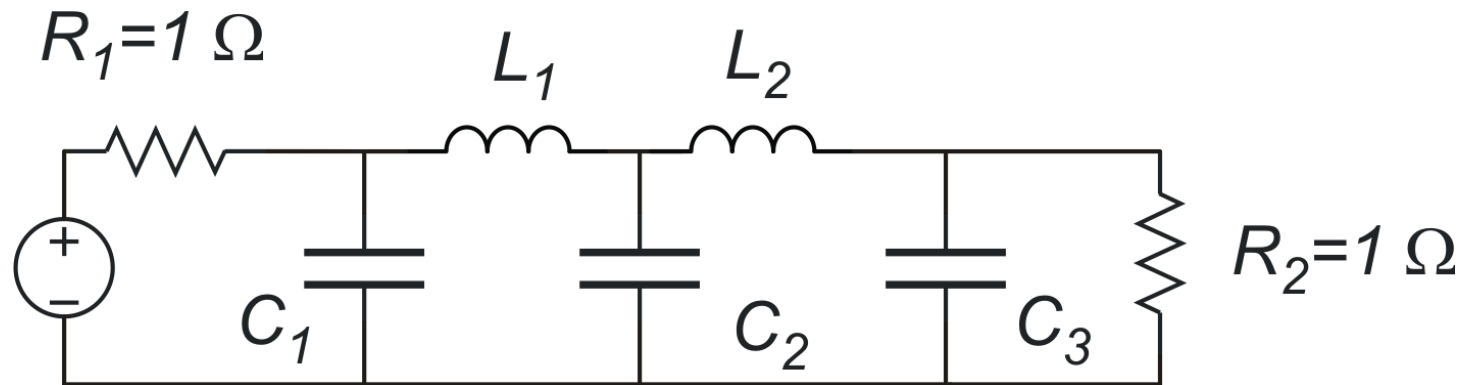
- Design a LC ladder Chebyshev filter with the following characteristics:

$f_{\text{pass}} = 10 \text{ kHz}$, Maximum Pass-band attenuation 1 dB

$f_{\text{stop}} = 20 \text{ kHz}$ Minimum Stop-Band Attenuation: 40 dB

Python: `cheb1ord: Order=5, $\omega_N = \omega_P = 62.8 \text{ krad/s}$`

LC Filter design using Tables



$$\omega_N = \omega_P = 1 \text{ rad/s}$$

$$C_1 = 2.207 \text{ F}$$

$$L_1 = 1.128 \text{ H}$$

$$C_2 = 3.103 \text{ F}$$

$$L_2 = 1.128 \text{ H}$$

$$C_3 = 2.207 \text{ F}$$

$$C \rightarrow \frac{C}{\omega_N}$$

$$L \rightarrow \frac{L}{\omega_N}$$

$$\omega_N = \omega_P = 62.8 \text{ krad/s}$$

$$C_1 = 35.1 \mu\text{F}$$

$$L_1 = 18.0 \mu\text{H}$$

$$C_2 = 49.4 \mu\text{F}$$

$$L_2 = 18.0 \mu\text{H}$$

$$C_3 = 35.1 \mu\text{F}$$