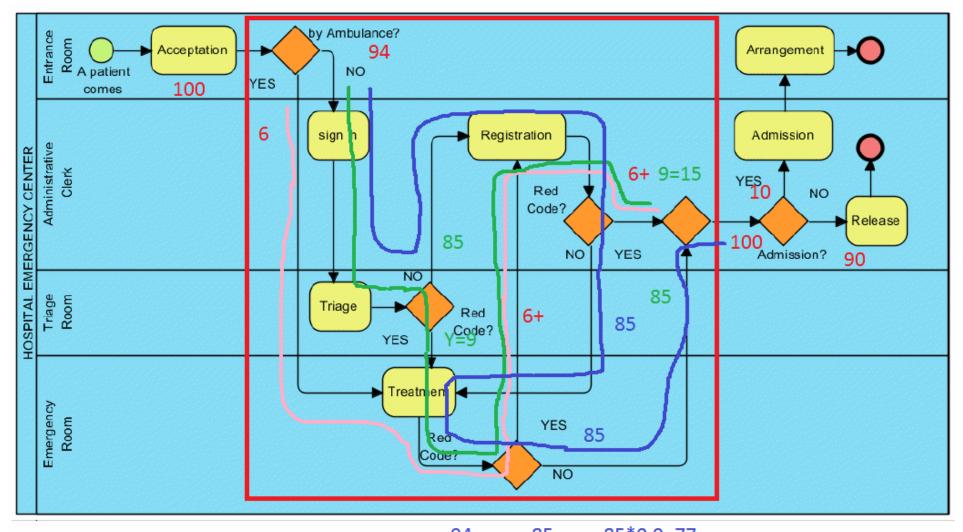
Selecting the best configuration for a Hospital Emergency Center - Solution a. The first step it to determine the number of tokens for each scenario. This can be done with simple arithmetic, as represented in next pages.

Name	Percent	Cases
OWN & NORED & REL	77%	77
OWN & RED & REL	8%	8
OWN & NORED & ADM	8%	8
OWN & RED & ADM	1%	1
AMB & RED & ADM	1%	1
AMB & RED & REL	5%	5

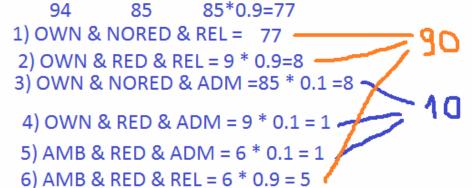
Name	Туре	Amount
Nurse	Staff	
Physician	Staff	:
Technician	Staff	
Administrative Clerk	Staff	
Medical Room	Room	
Administrative Room	Room	13

b. The following resources have been assigned to the HEC:

N. of Lanes	Related Activities and required resources
1 Entrance	Acceptation, Arrangement: 1 Admin Clerk + 1 Admin Room
3 Administrative Service	Sign in, Registration, Admission, Release:
	1 Adm Clerk + 1 Adm Room
1 Triage	Triage: 1 Nurse + 1 Physician + 1 Medical Room
2 Emergency	Treatment: 2 Nurses + 1 Physician + 1 Techn + 1 Med Room



AMB -> RED CODE TOT RED: 6 + Y = 15 -> Y =9



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• Total Duration and Total Variable Cost: 21h 40m 12s 10037\$

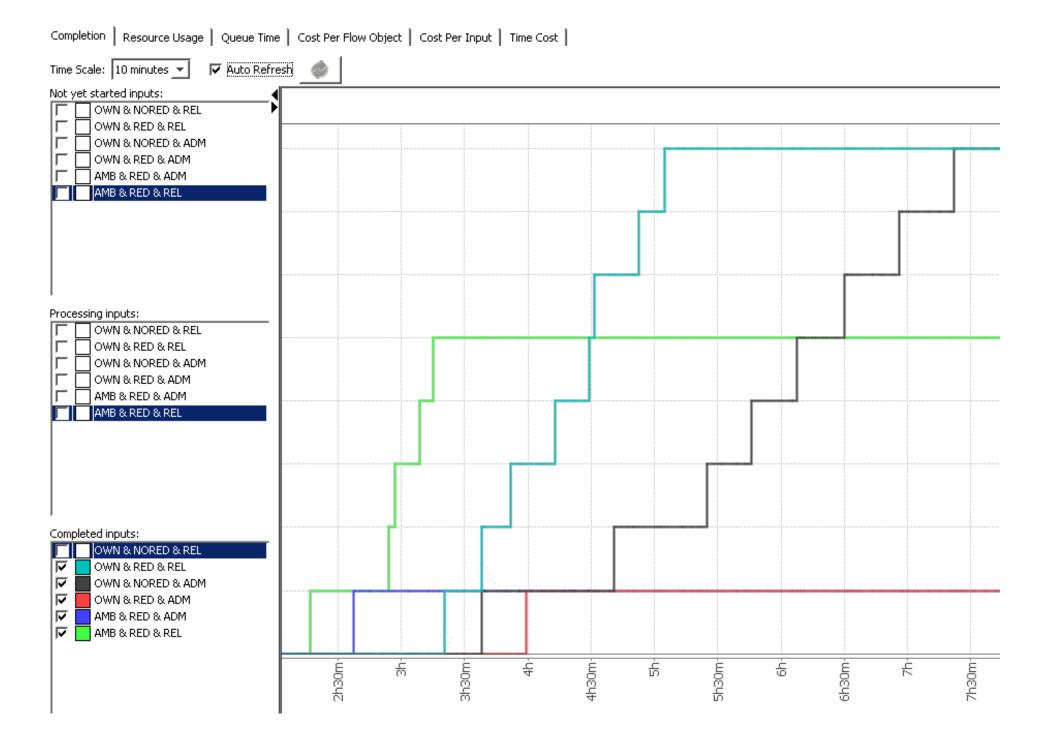
• Looking at the Completion chart, it can be assumed that the completion time for each scenario is linearly increasing. Thus, the following completion data can be derived:

Scenario	First Token exits at	Last Token exits at	N. of Tokens	Average Completion time
OWN & NORED & REL	2h 40m	21h 40m	77	12h 10m
OWN & RED & REL	3h 25m	5h 5m	8	4h 15m
OWN & NORED & ADM	3h 35m	7h 25m	8	5h 30m
OWN & RED & ADM	4h	4h	1	4h
AMB & RED & ADM	2h 35m	2h 35m	1	2h 35m
AMB & RED & REL	2h 20m	3h 15m	5	2h 47m
AVERAGE TIME				

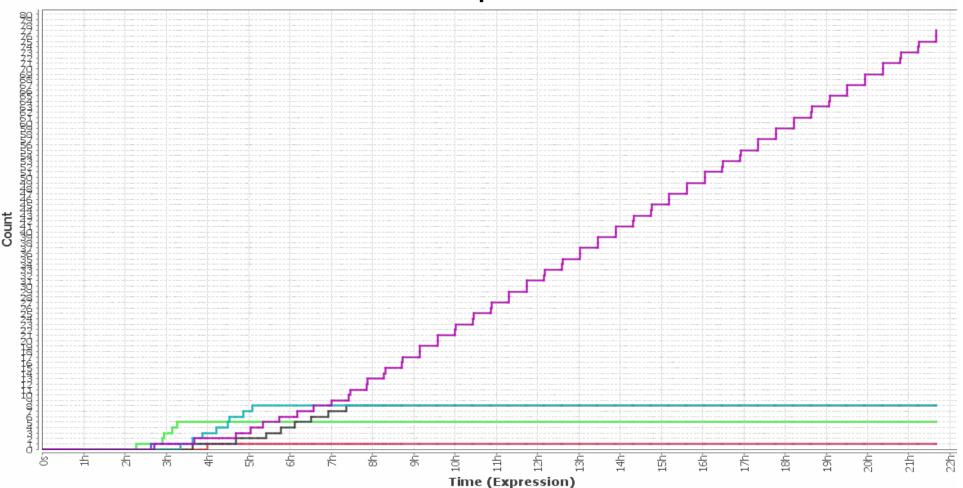
• Using Microsoft Excel, the total average time is **10.35 hours**, **very higher than 2.4**!

	А	В	С	D	E	F	G
1	START	END	END-START	NUM	(START+END)/2	mm	NUM*mm
2	02:40	21:40	19:00	77	12:10	730	56210
3	03:25	05:05	01:40	8	04:15	255	2040
4	03:35	07:25	03:50	8	05:30	330	2640
5	04:00	04:00	00:00	1	04:00	240	240
6	02:35	02:35	00:00	1	02:35	155	155
7	02:20	03:15	00:55	5	02:47	167	837
8					AVG (mm)	621	
9					AVG (hh)	10,35	

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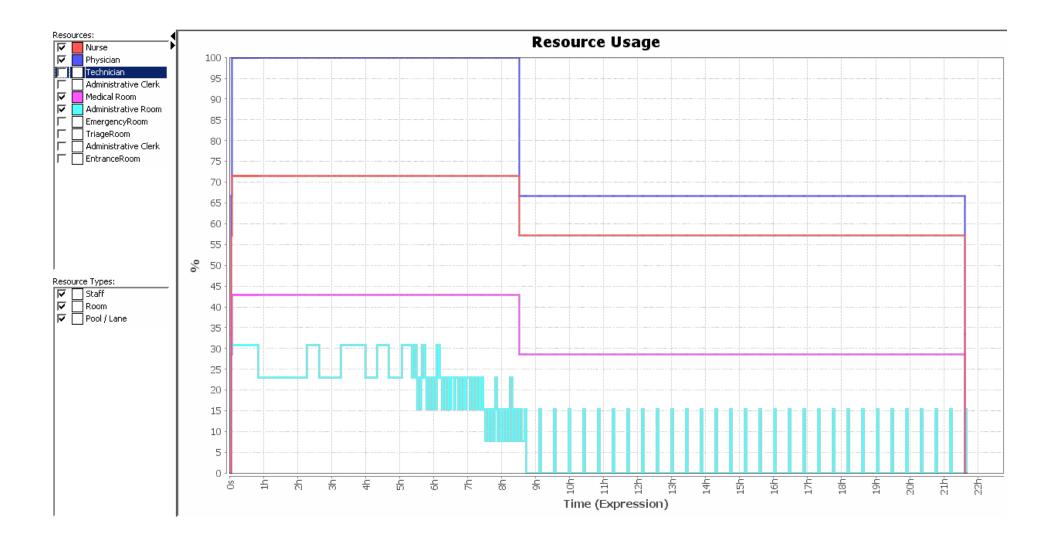


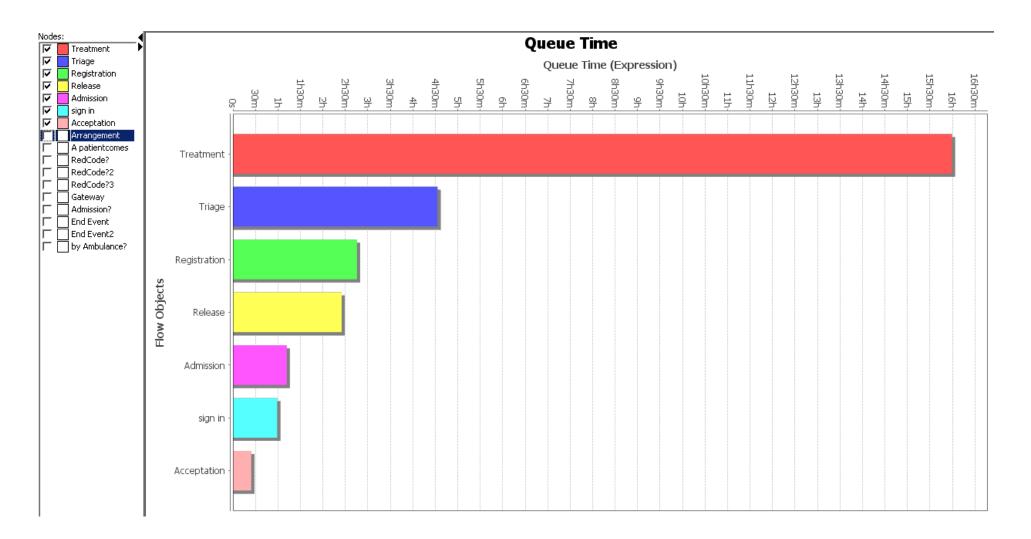
• The maximum resource usage can be also derived. Looking at the Resource Usage diagram (expressed in percentage w.r.t. the available ones) the maximum usage per resource can be easily calculated:

Nurses: 5/7; Phys: 3/3; Techn: 2/4; Adm: 4/4; Med Rooms: 3/7; Adm Rooms: 4/13;

• Total costs = Fixed costs + Costs per Input =55800*3 + 13200*4 + 10037= **230237**\$

Completion





- c. Looking at the Queue Time, it can be seen that the bottleneck is at the Treatment activity. Let us increase the number of resource for treatment: 3 Emergency Room.
- Total Duration and Total Variable Cost: 17h 21m 12s 10037\$
- Total Average Time: 8.65h
- The new Queuing situation is more balanced.

